Potential \$1M cost savings through **Best in Class Assessment**

See an Asia-Pacific mining customer's goal of achieving \$1M savings over a 4 year period* through implementing our best practice processes, and how these potential cost savings are calculated:

Engine Oils



potential cost savings:

\$320,000



BIC Assessment Results

Theoretical oil usage: 180,000ltrs

Actual oil usage: 168.000ltrs



Extending Dump truck engine oil drain interval from 500hrs to 750hrs = savings opportunity of >\$320,000 over 4 year peri

New pr

Transmission Oils



potential cost savings:

\$300,000



BIC Assessment Results

Theoretical oil usage: 115.000ltrs

Actual oil usage: 120,000ltrs**



Propose transmission oil with ODI of 1500hrs = savings opportunity of \$300,000 over 4 year period

Coolant



potential cost savings:

\$175,000



BIC Assessment Results

Theoretical coolants usage: 46.000ltrs Actual coolants usage

48,000ltrs*



Chevron coolants have drain intervals of 12,000hrs = reduction in maintenance requirements and savings opportunities of \$175,000 over 4 year period

Compressor Oil



potential cost savings:

\$140,000



BIC Assessment Results

Theoretical oil usage: 873ltrs

Actual oil usage 7,200ltrs



Opportunity

Drill Compressors are on 1000hr oil drain intervals. The recommended product has ODI capability of 8000hrs = savings opportunity of \$140,000 over 4 year period

Gear Oil



potential cost savings:

\$80,000





Of the 34,000ltrs of Gear Oil consumed per year, the ISO 320 amounts to 27,000ltrs or 80% of this total volume. 80% of its usage or approx. 20,000ltrs is used as top-up which is a high ratio and hence opportunity to reduce this consumption by 10,000 ltrs per year = savings opportunity of \$80,000 over 4 year period

Open Gears



\$140,000





BIC Assessment Results and Opportunities

Grease consumption: Ball Mills Open Gears A 20% reduction with no compromise in component life potential savings of \$140,000 over 4 year period.

Pinions: Talcor product allowed component re-use through Dynamic Alignment Process saving over \$100,000.

Engine Oils savings:

\$300,000

Transmission Oils savings:

Coolant savings:

\$175*.*000

Open Gear savings:

potential savings of \$1,000,000

Compressor Oil savings:

\$140,000

\$320,000

Gear Oil savings:

\$80,000

\$140,000

OUR BEST IN CLASS OFFER OPTIMIZE



1. Oil Condition Monitoring with our Lubewatch program



2. Best in class Assessment at the site



3. Use of technical equipment monitoring tools

